

Freeport Welding & Fabricating, Inc. Building Quality Since 1958



Loading on The Old Brazos River Trayed & Insulated Tower



(2) New Alltra High-Definition Plasma/Oxy-Fuel Tables



4.25” X 120” Davi Plate Roll



Scrubber Internals 316 SS



CO2 ABSORBER Coal Gasification Project (1 of 6)



In Shop Post-Weld Heat-Treating



Refinery Fractionator Trayed & Insulated-500 Tons



Stripper Column 250 Tons



Stainless Steel Reactor Tower 304L SS



Conical Hopper Nickel 200



Coke Drum Cone SS Overlay



Strip Overlay up to 2.5” wide



CS Head / SS Overlay



CS Nozzles / C276 Overlay



Scrubber 316L/Alloy 20



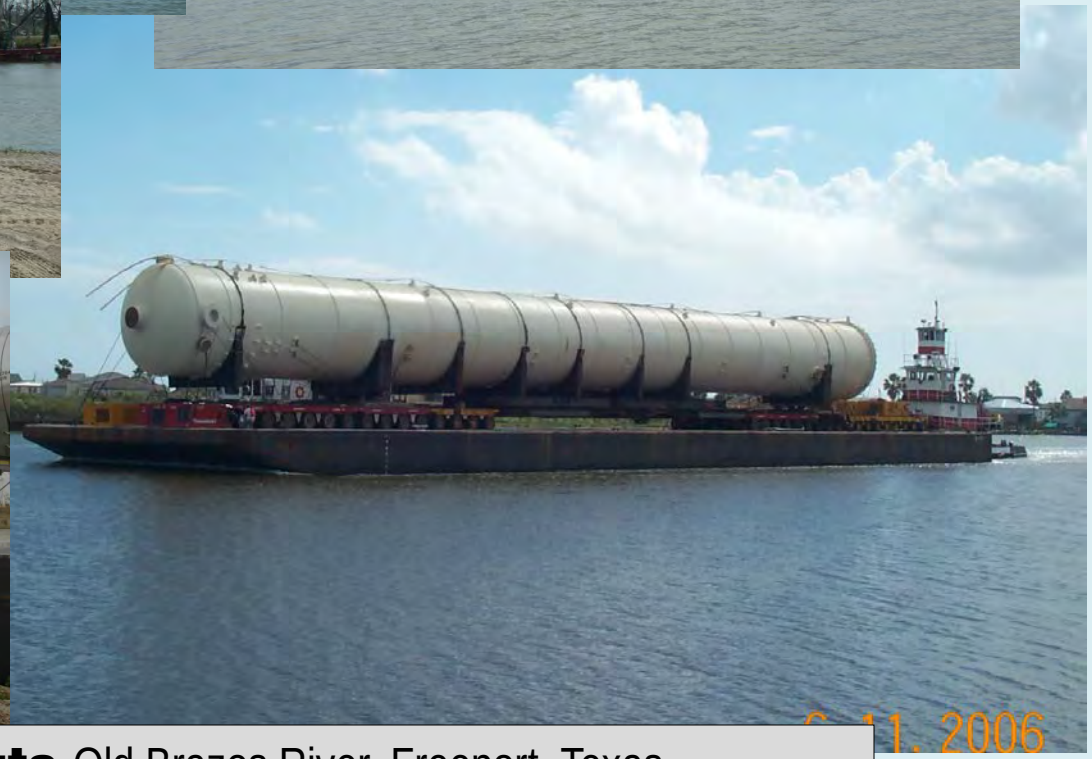
NASA Job (Top Secret)











Barge Loadouts Old Brazos River, Freeport, Texas



Reactor 1-3/4” Inconel 825



Cyclone 316 SS



Upper Risers/Deckstoppers Offshore production SPAR



Anchor-Handling Skid Offshore Production SPAR



Shop Lift / Hydro Test: Hastelloy C276 Tray Tower



25’ ID Head Flip



25’ ID Section Fabrication



25’ ID x 221’ LG x 1.8 Million Lbs



Aerial View 26 acre site close in to Brazos River/Gulf of Mexico/ICW

Facility expansions bring welding leader new capabilities

Freeport Welding & Fabricating Inc.

Freeport Welding & Fabricating Inc. was founded in 1958 and has been operated under its present management since 1974. Roy Yates is president and chief operating officer, and Danny Yates — a 1986 graduate of Rice University — is vice president (VP) and VP of Engineering.

The company originally operated from a small shop on the East End of Freeport, Texas, near Port Freeport. In 2000, Freeport Welding constructed and moved into a new facility on a 26-acre tract on the north side of the Old Brazos River, but is still centrally located in the Brazosport industrial area. The new shop was designed and built by Freeport Welding specifically as an ASME pressure vessel and API tank shop, with increased overhead crane capacity, taller and wider fabrication bays, and railroad rails through all three bays so as to enable the movement of large fabricated items outside to be painted. The new location has also given the company the ability to ship vessels by barge and rail.

When originally constructed, the new shop was 300 feet long and 200 feet wide. In 2006, it was lengthened to 600 feet, and in 2008 to 700 feet. In 2012, a 200-foot-by-200-foot receiving building was added.

According to Freeport Welding President Roy Yates, in 2012 the company's sales set a record of $37.6 million, approximately 15 percent of which was "hot," turnaround-type work for plants all over the U.S. Yates went on to say Freeport Welding is an industry leader for this type of work because "we generally work 24/7/365, we stock a large supply of plate, have two large burning tables capable of cutting 3-inch-thick alloy plate, can roll 4-inch-thick plate, bend 1-inch plate and have over 700 qualified welding procedures (WPS). So we don't have to go out for much, which helps if you're working Saturday on a job that's due Sunday."

The company holds "U," "U2," "R," and "NB" code stamps and has extensive quality control procedures in place to make sure all code, customer and internal requirements are met. Danny Yates, Professional Engineer (PE), oversees the Engineering and Drafting departments, all of which is done in-house.

For more information, visit www.freeweld.com or call (979) 233-0121. ●



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Freeport Welding & Fabricating, Inc.

"Building Quality Since 1958"

200 North Navigation Blvd. Freeport, Texas 77541

979.233.0121 | 800.560.0121 | Fax 979.233.0349

WWW.FREEWELD.COM

21st Century Fabrication

THE TURNAROUND FABRICATION & REPAIR EXPERTS

In-house Engineering & Drafting
Press brake forming up to 1" plate
Plate rolling to 4.25" thick X 10' wide
Over 700 ASME qualified weld procedures
Carbon steel, chrome-moly, clad & weld overlay, all alloys
2 strip overlay machines, up to 2-1/2" wide strip
2 large plasma/oxy fuel burning tables
Cut up to 3" SS or aluminum, 12" CS
150,000 square feet of shop space
Up to 200 tons in-shop lifting capacity
Fabrication up to 500 tons
Ship by over-the-road transport, barge or rail

Extensive QC systems in place to make sure your job gets done right!









Need it in a hurry? Send us an e-mail at EJob@freeweld.com, *night or day,* and we'll jump on it.

Please visit us at PMIES Expo, booth no. 420

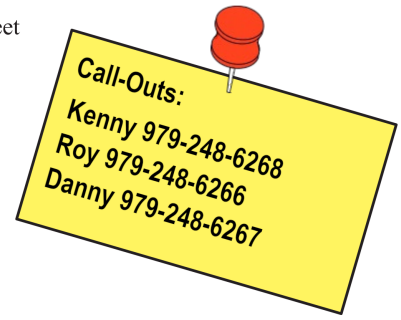
Freeport Welding & Fabricating, Inc.

COMPANY PROFILE 2026

200 North Navigation Blvd.
Freeport, TX 77541
(979) 233-0121
(979) 233-0349 Fax
Freeportwelding.com

General:

Sales Contacts	Roy Yates, Danny Yates, Michael Huerta, Kenny Marsh, Tyler Yates
Years in Business	68
Duns rating	1R3
Shop Floor Space	150,000 Square Feet
Fabricated Weight Capacity	600+ Tons
Fabricated Diameter (Horizontal)	30’
Fabricated Diameter (Vertical)	26’
Length of 3 Main Fabrication Bays	700’
Total Number of Employees	97
ASME Code Stamps	U, R, U2, NB
Plate Rolls (All Double-Pinch Hydraulic)	3/4” X 12’ 1-1/4” X 10’ 4-1/4” X 10’ 5/16” X 10’
Press Brakes (All Hydraulic)	750-Ton, 3/4” X 14’ 150-Ton 5/16” X 12’
Alltra Burning Table (2)	Plasma/Oxy-Fuel 13’ X 45’ & 13’ X 63’
Cut Thickness Capability	3” Aluminum or Alloy, 12” Carbon
ASME Section IX Qualified Weld Procedures	1,600+, Includes Carbon Steels, Stainless Steels, Aluminum, Inconel, Hastelloy, Duplex, Chrome-Moly Steels, Monel, Nickel
2025 OSHA Recordable Rate	.77
2024 OSHA Recordable Rate	.67
2023 OSHA Recordable Rate	.67



Preferred Job Types:

- Pressure Vessels
- Large-Diameter Fabricated Pipe (24” and over) API Tanks
- Weld Overlay and Clad Fabrication
- Heavy Plate
- Large-Diameter Fabricated Elbows
- FCC (Refractory Lined Pipe & Vessel) Fabrication
- Round & Square Duct, Heavy or Light Odd Transitions, Reducers, Cones, Etc. Custom
- Forming, Rolling, Bending, Burning Tower Trays & Distributors
- Paddle Blinds, T-Blinds, Spectacle Blinds
- Field Vessel and Tank Modifications, Repairs

Partial Customer Listing:

- Linde Process Plants
- Flint Hills Resources
- LyondellBasell
- BASF Corporation
- Bayer Corporation
- Bechtel Corporation
- Belco Technologies
- BP Refining
- McDermott
- Dow Chemical
- Cheniere LNG
- Chevron Chemical
- Chevron Phillips
- Citgo Refining
- Phillips 66
- Equistar Chemicals
- ExxonMobil
- Fluor Corporation
- Formosa Plastics
- Freeport LNG
- WoodGroup
- Gulf States
- Marathon
- Hoechst Celanese
- Huntsman Chemical
- Burns & McDonnell
- Kellogg Brown & Root
- Sasol North America
- Lockheed Martin Space systems
- Lubrizol
- Pasadena Refining
- Tesoro Refining
- Valero Refining
- Mustang Engineers
- Oxy Vinyls
- Forum Energy Technologies
- Chart Energy & Chemicals
- S&B Engineers
- SI Group Shell Oil Co.
- Shintech, Inc.
- AltairStrickland
- Technip
- Worley Parsons
- Williams Offshore

"Performance & Quality Like No Other"